

THERMOPLASTIC

SEMI-CRYSTALLINE GROUP

Definition:

It is the long chained molecules that define the character of this group. When moulded, this highly ordered molecular structure is anisotropic: shrinking less in the direction of flow vs. transverse to flow. Other features of this aligned structure include a high degree of component flexibility, good chemical & ESC (Environmental Stress Cracking) resistance.

Semi-crystalline materials have a distinctive (known) melting temperature, they do not gradually soften when exposed to increases in temperature, instead they remain solid until a given quantity of heat is absorbed then rapidly change into a low viscous (watery) melt.

Typical Features:

- Chemical & ESC resistant.
- Fatigue resistant & flexible
- Good for bearing & wear.
- Resistant to bonding with solvents & adhesives.
- Distinctive (known) melting temperature.

Reinforcements & fillers:

Benefits, if available:-

Glass fibre **reinforcement** by weight (eg: 30%) alters Mechanical

Properties:-

- Increases stiffness
- Becomes more brittle.
- Reduces moulding shrinkage.
- Improvements to Heat Distortion Temp (HDT).

Additional **fillers** can improve:-

- Flame-retardance.
- Electrical properties:-

Carbon increases conductivity

Stainless steel improves dissipative behaviour.

Issue	01	02	03	04	05	06	07	08	09
DCR	43344	44747							



DSM 4.1.12

ACETAL 100ST (Yellow)

General:

A super toughened high viscosity Acetal Homopolymer with superior impact resistance. Designed for highly stressed parts where outstanding impact resistance is essential.

Benefits:

- High surface hardness including stiffness.
- Dimensionally stable with low water absorption.
- Good electrical insulation and chemical resistance to solvents & hydrocarbons.

Limitations: (unmodified)

- Become brittle with long term exposure to low temperatures and/or sunlight (UV). Poor fire resistance (UL 94 HB).
- Sensitive to acid & chlorine attack
- Resistant to bonding, when using adhesives or solvents.

Acetal **homopolymer**: compared to Acetal copolymer has a higher hardness therefore lower coefficient of friction which equals, better wear resistance. Combined with higher impact & tensile strength, creep resistance and a lower thermal expansion rate.

ASM (DEK) Applications:

- Early Vector guard Components

These values are representative. For critical applications, refer to data-sheet.

MECHANICAL PROPERTIES					
	HARDNESS Shore A	TENSILE STRENGTH:	YOUNGS MODULUS:	POISSONS RATIO:	DENSITY:
POM - HI	---	43 MPa	1.5 GPa	0.35	1340 Kg/m³

HOMOPOLYMER GRADE	SUPPLIER	UL No.	RECYCLE CODE
Delrin 100ST NC010 + Master Batch Colour: RAL 1028	DuPont	E41938	>POM-HI<

Alternatives:

Alternative polymers are allowed only with the express written permission of ASMPT. Please email details of your request to engineering_enquiries@asmpt.com

Issue	01	02	03	04	05	06	07	08	09
DCR	43344	44747							