

STANDARD ENGINEERING INSTRUCTION**PAINT: TWO PACK ACRYLIC
RAL 6018 – YELLOW / GREEN
DSF 2.9.28****1. Manufacturer:**

Trimite Global Coatings

2. Product Details:

PLASTILAC

6018 / AE262 / 3

3. Gloss Level:

- 3, Unless otherwise stated on Engineering Drawing.

4. Application & Properties:

- Refer to Manufacturers Data Sheet.
- **Dry** Film Thickness: 25 Microns

5. Storage & Safety:

- Refer to Manufacturers Data Sheet.

6. ASM (DEK) Specific Preparation Notes:

Steel / Aluminium substrates:

- To be primed in accordance with **DSF 2.1.0**

Plastic substrates:

- Apply ESD undercoat, in accordance with **DSF 2.9.32**, before topcoat.

7. ASM (DEK) Specific Documents:

Refer to relevant standard:-

DSF 3.2.3: Cosmetic Finish_ Machine Covers including

DSF 3.2.4: Cosmetic Finish_ Machined & Fabricated Components.

DSF 3.2.5: ESD Test.

Issue	01	02	03	04	05	06	07	08
Date	12/01/2026							