

DEK STANDARD ENGINEERING INSTRUCTION

Title

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PVC Tubing

DSM358

Description

White in colour, this is an extruded grade polymer tube

Application

Currently used for the paper roll of the underscreen cleaner, Part No 119988 - Ref DCR11175

Specification

ID Internal Diameter, Max to Min on shrinkage)	19.65mm +/-0.5
OD External Diameter, Max to Min on shrinkage	22.89mm ± 0.5
Material construction	PVC Extruded grade polymer
Colour	White
PVC Material Specification	Shell S67-04 See Table 1

Table 1 - Shell S67-04 Product Specification for PVC Material

Property	Units	Analysis Method	Value	
			Max	Min
K - Value	0.5g/dl	ISO 174 DIN 53726	68.0	66.0
Bulk Density	g/ml	ISO 60	0.580	0.540
Particle Size Distribution		ISO 4610		
Particles >250 micrometer	% (m/m)		3.0	
				98.0
Vinyl Chloride	mg/kg	ASTM D3749	1	
Contamination (Specks)		LPM 4498	50	
Volatiles	% m/m	LPM 5056	0.20	

Issue	01	02	03	04	05	06	07	08
DCR	7135							