

# DEK STANDARD ENGINEERING INSTRUCTION

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## PAINT: "Dark Grey"

DSF239

### APPLICATIONS

Touch-up paint for DSF240 (External spatter surface/ Internal smooth surface)  
Supplied in 125ml pots with screw-cap tops and brush as a kit, under DEK Part No 145150.

### FEATURES

Q14 Synthetic Finish is quick drying and has minimal recoating problems.

### FLASH POINT

Flash point in range 21°C to 32°C tested to BS 3900 part A 8.

### STORAGE

Recommended temperature range for storage is between 10°C - 15°C.  
Not advisable to store this material outside of this range or to exceed a storage period of six months prior to use.

### TYPE

Q14 Synthetic finish, Matt dark grey.

### MANUFACTURER

Trimite

### REFERENCE

Trimite Reference No.: - R24725/Q14/1  
Ref M 9936

### Finishing - Air Drying

At an ambient temperature of 20°C, the drying time is approximately as follows:

|                 |                |
|-----------------|----------------|
| Surface dry     | 20 -30 minutes |
| Hard dry        | 2 -4 hours     |
| Full Properties | 7 days         |

Note Where an additional coat is required, this must be applied within 1hour or after 24 hours. Flattening is not recommended; should this become necessary a further coat of finish must not be applied until an additional period of 24 hours has elapsed.

### Safety

Before use, refer to :

1. TRIMITE Good Housekeeping Guide.
2. TRIMITE Individual Safety Info. Sheets.

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| DCR   | 7135 |    |    |    |    |    |    |    |