

DEK STANDARD ENGINEERING INSTRUCTION

Title

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PAINT: BLACK, ESD UNDERCOAT

DSF 2.1.10

TWO PACK ACRYLIC PAINT

Issue	01	02	03	04	05	06	07	08
DCR								

EQUES

Eques Coatings B.V.
P.O. Box 222, 5340 AE Oss



COATINGS

SPRAY INSTRUCTION TWO-COMPONENT PAINT,

CODE NUMBER: 1322 038 41694 (DEK: DSF 2.1.10)

Components	:	100 kg pigmentsuspension	1322 038 41694
	:	8 kg Hardener	1330 500 55202

Mix the components before use.

The potlife of the mixed paint is about 8 hours.

Spraying viscosity	:	20 - 22 Din-4
Thinner	:	1322 526 73001
Spray gun	:	Preferably air gun.
Nozzle aperture	:	1,5 mm ϕ
Spraying pressure	:	3 bar
Dry film thickness	:	15 - 20 μ m
Drying	:	Flash off for 10 min at roomtemp. Dry for 30 minutes at 70°C

Remarks: Application of a second layer should take place within 24 hours.

Clean spraying equipment immediately after use with thinner
1322 526 73001.

Colour: Black, ESD undercoat

Coductivity: < 50 k Ω /□

Gloss: 4 - 6, according ISO 2813 (60°).

1322 038 41694 (9609)
SH 112 - 1 (1)

MATERIAL SAFETY DATA SHEET

According EC 91/155

1. Identification of the substance/preparation

MSDS : 14245
Product code 12nc : 1322 038 41694
Supplier : EQUES COATINGS B.V.
Tradename : PRIMER, BLACK
General description : ACRYLATE RESIN PAINT
Use : Miscellaneous
Publicationdate : 2000-02-01

Emergency phonenumber +31 (0)497-598315

2. Composition/information on ingredients

Component	CAS-number	EC-number	Percentage	EC-label
METHYLPROPAN-2-OL, 2-	75-65-0	200-889-7	≤10.0 %	F,Xn;R: 11-20
BUTYL ACETATE, N-	123-86-4	204-658-1	≥25.0 %	R: 10-66-67
BUTANONE	78-93-3	201-159-0	≤13.0 %	F,Xi;R: 11-36-66-67
XYLENE	1330-20-7	215-535-7	≤7.5 %	Xn;R: 10-20/21-38
BUTOXYPROPAN-2-OL, 3-	5131-66-8	225-878-4	≤7.0 %	Xi;R: 36/38

3. Hazard identification



R-phrases

- Highly flammable.
- Repeated exposure may cause skin dryness or cracking.
- Vapours may cause drowsiness and dizziness.

4. First-aid measures

Skin : Remove residue substance as soon as possible from the skin (f.i. rinse with much water).
Ingestion : Let drink 1 or 2 glasses of water. In case of general disorders call for a doctor.
Inhalation : Bring the victim into the fresh air as soon as possible, let rest and if necessary call for a doctor.
Eyes : Rinse for a long time with much water. In case of eye-sight disturbances consult a doctor.
Remarks first aid : none

5. Fire fighting measures

Fire-extinguisher : carbon dioxide, extinguishing powder, water spray, alcohol resistant foam
Hazardous decomposition products in fire : carbon monoxide

6. Accidental release measures

Spillage procedure : Absorb the liquid in appropriate absorbent (e.g. Powersorb, dry sand, diatomite, vermiculite etc.), shovel the mixture into plastic bags and remove to the central depot for hazardous waste.
Emergency procedure : not applicable

7. Handling and storage

Local exhausting : Depends on processing circumstances, but at least good room ventilation.
Storage conditions : Keep container in a well-ventilated place.

Keep away from sources of ignition - No smoking.

8. Exposure controls/personal protection

Exposure limits :

TLV:	300 mg/m3	METHYLPROPAN-2-OL, 2- applicable to: Netherlands (20 °C; 1013 mbar)
TLV:	307 mg/m3	METHYLPROPAN-2-OL, 2- applicable to: Belgium (20 °C; 1013 mbar)
TLV:	300 mg/m3	METHYLPROPAN-2-OL, 2- applicable to: United States (25 °C; 1013 mbar)
TLV:	710 mg/m3	BUTYL ACETATE, N-(With moistened air acetic acid and n-butanol are formed). applicable to: Netherlands (20 °C; 1013 mbar)
TLV:	723 mg/m3	BUTYL ACETATE, N-(With moistened air acetic acid and n-butanol are formed).
STEL:	964 mg/m3	BUTYL ACETATE, N-(With moistened air acetic acid and n-butanol are formed). applicable to: Belgium (20 °C; 1013 mbar)
TLV:	710 mg/m3	BUTYL ACETATE, N-(With moistened air acetic acid and n-butanol are formed).
STEL:	950 mg/m3	BUTYL ACETATE, N-(With moistened air acetic acid and n-butanol are formed). applicable to: United States (25 °C; 1013 mbar)
TLV:	950 mg/m3	BUTYL ACETATE, N-(With moistened air acetic acid and n-butanol are formed). applicable to: Germany (25 °C; 1013 mbar)
TLV:	590 mg/m3	S BUTANONE applicable to: Netherlands (20 °C; 1013 mbar)
TLV:	599 mg/m3	BUTANONE
STEL:	898 mg/m3	BUTANONE applicable to: Belgium (20 °C; 1013 mbar)
TLV:	590 mg/m3	BUTANONE
STEL:	880 mg/m3	BUTANONE applicable to: United States (25 °C; 1013 mbar)
TLV:	600 mg/m3	S BUTANONE applicable to: Germany (25 °C; 1013 mbar)
TLV:	210 mg/m3	S XYLENE applicable to: Netherlands (20 °C; 1013 mbar)
TLV:	440 mg/m3	XYLENE(all isomers)
STEL:	660 mg/m3	XYLENE(all isomers) applicable to: Belgium (20 °C; 1013 mbar)
TLV:	430 mg/m3	XYLENE
STEL:	650 mg/m3	XYLENE applicable to: United States (25 °C; 1013 mbar)

not determined BUTOXYPROPAN-2-OL, 3-

C=Ceiling; S=Skin

Remarks exposure limits :

none

Odour threshold (20°C; 1013 mbar) :

≥9.24 - ≤3080 mg/m3	METHYLPROPAN-2-OL, 2-
≥0.290 - ≤33.81 mg/m3	BUTYL ACETATE, N-
≥6 - ≤255 mg/m3	BUTANONE
0.22 mg/m3	XYLENE

Advised personal protection :

skin : butyl rubber gloves
eyes : safety goggles
inhalation : none (when sufficient exhausting)

9. Physical and chemical properties

Physical state	: liquid
Colour	: type dependent
Odour	: specific
Vapor rate/range	: not traceable
Boiling point/range	: ≥ 79 °C (1013 mbar)
Melting point/range	: not traceable
Flash point/range	: ≤ 21 °C
Explosive limits	: LEL: ≥ 1 vol.% - UEL: ≤ 11.5 vol.%
Dust explosions possible in air	: not applicable
Relative density	: ≥ 0.85000 - ≤ 1.14000 (water=1) (20 °C)
Vapour pressure	: 10.5 kPa (20 °C)
Solubility in water	: partial
Solubility in fat	: not traceable
pH	: ≥ 5 - ≤ 9
Viscosity	: type dependent
Autoignition temperature	: > 260 °C
Decomposition temperature	: not traceable
Electrostatic chagement	: not traceable

10. Stability and reactivity

Conditions to avoid	: none
Reactions with water	: no
Hazardous reactions with	: oxidizing substances
Hazardous decomposition products at heating	: none

11. Toxicological information

Symptoms	
Skin	local : The substance is prickling: redness.
	: With intensive skin contact risk of skin affection.
	general : The substance may be absorbed via the skin.
	: No absorption worth mentioning under normal working conditions.
Ingestion	local : The substance is prickling: abdominal pain, nausea.
	general : The substance may be absorbed after ingestion.
Inhalation	: For phenomena, see inhalation general.
	local : The vapour and the fumes are prickling: coughing, shortness of breath.
	general : The substance may be absorbed after inhalation.
	: The vapour is intoxicating: headache, drowsiness, dizziness.
Eyes	local : The substance is irritating: redness, pain, poor vision.
Remarks symptoms	: The substance has an effect on: the nervous system.

Toxicity	: LD-50: 3.5 g/kg (ORL-RAT), METHYLPROPAN-2-OL, 2-
	LD-50: 10.78 g/kg (ORL-RAT), BUTYL ACETATE, N-
	LC-50: 2000 ppm/4H (IHL-RAT), BUTYL ACETATE, N-
	LD-50: 5 g/kg (SKN-RBT), BUTYL ACETATE, N-
	LD-50: 2.737 g/kg (ORL-RAT), BUTANONE
	LC-50: 23.5 mg/l/8H (IHL-RAT), BUTANONE
	LD-50: 6.48 g/kg (SKN-RBT), BUTANONE
	LD-50: 4.3 g/kg (ORL-RAT), XYLENE
	LC-50: 5000 ppm/4H (IHL-RAT), XYLENE
	LD-50: 2.2 g/kg (ORL-RAT), BUTOXYPROPAN-2-OL, 3-

12. Ecotoxicological information

Biological oxygen demand (5)	: 1.35 g/g BUTYL ACETATE, N- 0.5 g/g XYLENE
Chemical oxygen demand	: 2.49 g/g METHYLPROPAN-2-OL, 2- 2.32 g/g BUTYL ACETATE, N- 0.45 g/g XYLENE
Biological(5)/chemical oxygen demand ratio	: 0.58 BUTYL ACETATE, N-
Biochemical factor	: 1.09 METHYLPROPAN-2-OL, 2- ≥ 4 - ≤ 14 BUTYL ACETATE, N-
Log Po/w	: 0.4 METHYLPROPAN-2-OL, 2- 1.81 BUTYL ACETATE, N- ≥ 0.3 - ≤ 2 BUTANONE ≥ 2.8 - ≤ 3.2 XYLENE
Ecotoxicity	: LC-50: > 180 mg/l/96H (Fish), METHYLPROPAN-2-OL, 2- EC-50: 5504 mg/l/48H (Daphnia), METHYLPROPAN-2-OL, 2- LC-50: 18 mg/l/96H (Fish), BUTYL ACETATE, N- EC-50: 32 mg/l/48H (Daphnia), BUTYL ACETATE, N- LC-50: 3220 mg/l/96H (Fish), BUTANONE EC-50: > 520 mg/l/48H (Daphnia), BUTANONE LC-50: 3.77 mg/l/96H (Fish), XYLENE EC-50: 0.6 mg/l/48H (Daphnia), XYLENE IC-50: 10 mg/l/72H (Algae), XYLENE
Remarks on ecotoxicity	: none

13. Disposal considerations

Remainder material or uncleaned empty packagings have to be incinerated in a proper installation or dumped on an approved landfill, in accordance with local and national legislation. Consider also return delivery to supplier. Uncleaned empty packagings may contain inflammable and/or explosive mixtures.

14. Transport information

ADR/RID UN-number : 1263 PAINT
Class : 3
Packinggroup : III
Transport emergency card : 30g30

IMO UN-number : 1263 PAINT
Class : 3
Packinggroup : III
Marine pollutant : no

IATA/CAO UN-number : 1263 PAINT
Class : 3
Packinggroup : III

15. Regulatory information

Hazard symbol

F (HIGHLY FLAMMABLE)

R-phrases

- 11 Highly flammable.
- 66 Repeated exposure may cause skin dryness or cracking.
- 67 Vapours may cause drowsiness and dizziness.

S-phrases

- 9 Keep container in a well-ventilated place.
- 16 Keep away from sources of ignition - No smoking.
- 37 Wear suitable gloves.

Hazardous component(s) : not applicable

Remarks on EC-labeling : none

16. Other information

Remarks on MSDS : none

Inner company references : none

Overview relevant R-sentences from all components in section 2 :

- 10 Flammable.
- 11 Highly flammable.
- 20 Harmful by inhalation.
- 20/21 Harmful by inhalation and in contact with skin.
- 36 Irritating to eyes.
- 36/38 Irritating to eyes and skin.
- 38 Irritating to skin.
- 66 Repeated exposure may cause skin dryness or cracking.
- 67 Vapours may cause drowsiness and dizziness.

Date last update : 2000-02-01

* Point to alterations with regard to the previous version.

The information provided in this Material Safety Data Sheet is correct to the best of the knowledge, information and belief of EQUES COATINGS B.V. at the date of its printing.