

PAINT: STOVING
HAMMER FINISH ENAMEL
DEK Frame Grey
DSF 2.2.1

Manufacturer:

- WEILBURGER - TRIMITE

Product Details:

NON –SAG QUALITY
H65/K05 Bright Silver

Gloss Level:

- Not Applicable

Application & Properties:

- Refer to Manufacturers Data-Sheets
- **Dry** film thickness: 30 microns

Storage & Safety:

- Refer to Manufacturers Data-Sheets

ASM (DEK) Specific Preparation Notes:**Preparation:**

Substrates must be thoroughly cleaned, dry and free from contaminants, corrosion and grease prior to coating.

Steel Substrates:

In the absence of an aqueous pre-treatment, the recommended primers are SAP2 Two Pack Self Etching Primer or HP20 One Pack Pigmented Etching Primer.

Aluminium substrates:

In the absence of a conversion coating, the use of the correct primer is essential before finishing and where optimum adhesion is required. SAP2 Two Pack Self Etching Primer should be used.

ASM (DEK) Specific Documents:

Refer to relevant standard:-

DSF 3.2.3: Cosmetic Finish_ Machine Covers including

DSF 3.2.4: Cosmetic Finish_ Machined & Fabricated Components

Issue	01	02	03	04	05	06	07	08	09
DCR	7135	45136							