

DEK STANDARD ENGINEERING INSTRUCTION

Title

Page 1 of 1

PAINT: "Beige"

DSF271

TYPE

ALKYD - UF - Resin Paint

Gloss Level: 7 - 11 According to ISO 2813 (60)

MANUFACTURER

Philips Coatings

REFERENCE

Reference Number: 40317/F9

Ordering Code Number : 1322 995 88429

SPECIFICATION DETAILS

Spraying Viscosity : 2 Seconds DIN 4 (Philips Cup B Dia 4mm)

Thinner: 2 505 46001

Spray Gun: Preferable CCO 402 (Atlas Copco)

Nozzle Aperture: 8mm Diameter

Spraying Pressure: Bar

Dry Film Thickness: 30 40 um

Flash Off: 30 Minutes at Room Temperature

Stoving Time: 30 Minutes at 103 Deg C

Gloss Level: 7 - 11 According to ISO 2813 (60)

Ordering Code Number : 1322 995 88429

ORDERING INFORMATION

Ordering Code Number : 1322 995 88429

Orders Placed To:

Mr J Delouw

Philips Oss

Kantsingel 24

NL-5349 AJ OSS

The Netherlands

Fax No: 010 31412044210

Issue	02	03	04	05	06	07	08	09
DCR	7135							