

DEK STANDARD ENGINEERING INSTRUCTION

Title

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Rolled Aluminium - Tooling Plate

DSM216

Type:

Fortal S.T.S.

Note 1.

Any existing Drawings calling up DSM216 are to be produced from DSM214, (Almac 500).

Note 2.

DSM216 may be used as an alternative to DSM214 if sourcing difficulties arise.

Applications

Fortal STS is suitable for both standard and hard anodising. Thick anodic layers can be provided, (up to 50 µm), offering high resistance to abrasion and friction.

Suitable for TIG or MIG welding without losing any of its characteristics.

Tolerances:

Thickness

± 0.1mm

Flatness

eg: <15, max 0.35mm/m

eg: >15, max 0.15mm/m

Sections

Plate (cut to size).

Alternative

Alplan Rolled Tool Plate

DSM 2.1.3

Issue	02	03	04	05	06	07	08	09
DCR	7135							