

DEK STANDARD ENGINEERING INSTRUCTION

Title

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Rolled Aluminium - Tooling Plate

DSM213

Type: Alplan (Peraluman 460)

Note1.

Any existing Drawings calling up DSM213 are to be produced from DSM214, (Almac 500).

Note 2.

DSM 213 may be used as an alternative to DSM214 if sourcing difficulties arise.

Application

A specially developed Plate for Tooling, Moulds and Machine Parts. Can be used with no thickness machining to make Base Plates, Tops or Support Plates.

Sections

Cut to size plate thickness:	6-150mm
Tensile Strength:	275N/mm Sq
Thickness	+ 0.1mm
Flatness:	0.35mm/metre thick <15mm 0.15mm/metre thick >15mm
Surface Roughness	Ra Max 0.4 microns

Main Supplier:

Aalco (Bristol) Limited
Stafford Street
BEDMINSTER
Bristol

Telephone: (01272) 662406/634331

Issue	02	03	04	05	06	07	08	09
DCR	7135							