

DEK STANDARD ENGINEERING INSTRUCTION

Title

Page 1 of 2

PAINT: "Dark Grey"

DSF273

TYPE

Alkyd - MF - Resin Paint

MANUFACTURER

Philips Coatings PMF

REFERENCE

Colour Reference Number: SM5064

SPECIFICATION DETAILS

Spraying Viscosity: 22 Seconds Din 4 (Philips Cup B Dia 4mm)
Thinner: 1322 505 46001
Spray Gun: Preferable Ecco 402 (Atlas Copco)
Nozzle Aperture: 1.8mm Diameter
Spraying Pressure: 3 Bar
Dry Film Thickness: 40 - 50 µm
Flash Off: 30 Minutes at Room Temperature
Stoving Time: 30 Minutes at 140 deg C

Colour Reference Number: SM5064

Gloss Level: 7-8, According to ISO 2813 (60 Deg)

Issue	05	06	07	08	09	10	11	12
DCR	7135							

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Page 2 of 2

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ORDERING DETAILS

Orders Placed To:

Josef Mason Paints
Nottingham Road
Derby
DE1 6AR

Tel Number: 0332 295959

NOTE: If the above Paint, Code No. 1322 995 85006, is not available, it can be supplied in the following format:

Paint: 1322 001 15377
Hardener: 1322 519 33901
Mix Ratio: 20 Parts Paint to 1 Part Hardener.
Pot life of mixture approximately 24 hours.

SPECIFICATION DETAILS AS ABOVE EXCEPT:

1. Dry Film Thickness: 35-40 μm
2. Stoving: 30 Minutes at 150 Deg C.
3. Gloss Level: 10-14, according to ISO 2813 (60 Deg)

Issue	05	06	07	08	09	10	11	12
DCR	7135							